

EXAMINED BY :	EMERGING DISPLAY TECHNOLOGIES CORPORATION	FILE NO . CAS-0009381
Lucica Lu		ISSUE : OCT.04, 2022
APPROVED BY:		TOTAL PAGE : 26
Vincent Wn		VERSION : 3

CUSTOMER ACCEPTANCE SPECIFICATIONS

MODEL NO. :

ETML1010G3DRA

(RoHS)

FOR MESSRS :

CUSTOMER'S APPROVAL

DATE :

BY :

DOC . FIRST ISSUE

RECORDS OF REVISION

MAR.28, 2022

DATE	REVISED PAGE NO.	SUMMARY																																																																																																															
APR.01, 2022	14	<p>11.1 POWER SUPPLY FOR LCM NOTE(2):OPERATION FREQUENCY:15±5KHz→100~20KHz</p> <table border="1" style="margin-left: auto; margin-right: auto;"> <thead> <tr> <th>f_{max} (Hz)</th> <th>DMIN</th> <th>DMAX</th> </tr> </thead> <tbody> <tr> <td>10.0k < f ≤ 15.0k</td> <td>1.50%</td> <td>100%</td> </tr> <tr> <td>15.0k < f ≤ 20.0k</td> <td>2.00%</td> <td>100%</td> </tr> </tbody> </table>	f _{max} (Hz)	DMIN	DMAX	10.0k < f ≤ 15.0k	1.50%	100%	15.0k < f ≤ 20.0k	2.00%	100%																																																																																																						
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	4	4.1 TFT MODULE ELECTRICAL CHARACTERISTICS(NOTE 1) ITEM:POWER SUPPLY CURRENT, TYP.= TBD→140, MAX.= TBD→180 ITEM:POWER SUPPLY CURRENT FOR LED DRIVER, TYP.=(400)→400, MAX.=(520)→520																																																																																																															
		4.2 CAPACITIVE TOUCH PANEL ELECTRICAL CHARACTERISTICS ITEM:POWER SUPPLY CURRENT, TYP.=(15)→40, MAX.=(20)→55																																																																																																															
	5~8	5. TIMING CHARACTERISTICS REVISE THE ENTIRE PAGE																																																																																																															
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1. GENERAL SPECIFICATIONS

1.1 DATA SHEET FOR CONTROLLER/DRIVER

PLEASE REFER TO :

EK79202B

1.2 DATA SHEET FOR CAPACITIVE TOUCH PANEL CONTROLLER/DRIVER

PLEASE REFER TO :

MICROCHIP mXT1664T3

1.2 MATERIAL SAFETY DESCRIPTION

ASSEMBLIES SHALL COMPLY WITH EUROPEAN ROHS REQUIREMENTS, INCLUDING PROHIBITED MATERIALS/COMPONENTS CONTAINING LEAD, MERCURY, CADMIUM, HEXAVALENT CHROMIUM, POLYBROMINATED BIPHENYLS (PBB) AND POLYBROMINATED DIPHENYL ETHERS (PBDE), BIS(2-ETHYLHEXYL) PHTHALATE (DEHP), BUTYL BENZYL PHTHALATE (BBP), DIBUTYL PHTHALATE (DBP), DIISOBUTYL PHTHALATE (DIBP).

2. MECHANICAL SPECIFICATIONS

2.1 LCD MODULE MECHANICAL SPECIFICATIONS

(1) DISPLAY SIZE	-----	10.1 inch
(2) NUMBER OF DOTS	-----	1280 (RGB)W * 800H DOTS
(3) MODULE SIZE	-----	229.46W * 149.1H * 11.0D (MAX.) mm
(4) VIEWING AREA	-----	219.46W * 138.1H mm
(5) ACTIVE AREA	-----	216.96W * 135.6H mm
(6) DOT SIZE	-----	0.0565W * 0.1695H mm
(7) PIXEL SIZE	-----	0.1695W * 0.1695H mm
(8) LCD TYPE	-----	TFT , IPS , TRANSMISSIVE , NORMALLY BLACK
(9) COLOR	-----	16.7M
(10) VIEWING DIRECTION	-----	SUPER WIDE VIEW
(11) BACK LIGHT	-----	LED , COLOR : WHITE
(12) INTERFACE MODE	-----	LVDS 8BIT
(13) WEIGHT	-----	326g

2.2 CAPACITIVE TOUCH PANEL MECHANICAL SPECIFICATIONS

- (1) TOUCH PANEL SIZE ----- 10.1 inch
- (2) OUTER DIMENSION ----- 227.2W * 148H * 1.75D mm
(WITHOUT FPC)
- (3) ACTIVE AREA ----- 218.96W * 137.6H mm
- (4) INPUT TYPE ----- MULTI-TOUCH
- (5) NUMBER OF TOUCH SENSOR ----- 41*26 SENSORS
- (6) RESOLUTION ----- 1280 * 800
- (7) INTERFACE MODE ----- USB

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3. ABSOLUTE MAXIMUM RATINGS

3.1 TFT MODULE ELECTRICAL ABSOLUTE MAXIMUM RATINGS

ITEM	SYMBOL	MIN.	MAX.	UNIT	REMARK
POWER SUPPLY VOLTAGE	VDD-VSS	-0.3	3.9	V	
STATIC ELECTRICITY	—	—	—	V	NOTE (1)
POWER SUPPLY VOLTAGE FOR LED DRIVER	VBL+-VBL-	—	24	V	

NOTE (1) : LCM SHOULD BE GROUND DURING LCM HANDLING.

NOTE (2) : THE ABSOLUTE MAXIMUM RATING VALUES OF THIS PRODUCT ARE NOT ALLOWED TO BE EXCEEDED AT ANY TIMES. SHOULD A MODULE BE USED WITH ANY OF THE ABSOLUTE MAXIMUM RATINGS EXCEEDED, THE CHARACTERISTICS OF THE MODULE MAY NOT BE RECOVERED, OR IN AN EXTREME CASE, THE MODULE MAY BE PERMANENTLY DESTROYED.

3.2 CAPACITIVE TOUCH PANEL ELECTRICAL ABSOLUTE MAXIMUM RATINGS

ITEM	SYMBOL	MIN.	MAX.	UNIT	REMARK
POWER SUPPLY VOLTAGE	VDD1-VSS1	-0.3	5.5	V	

3.3 ENVIRONMENTAL ABSOLUTE MAXIMUM RATINGS

ITEM	OPERATING		STORAGE		REMARK
	MIN.	MAX.	MIN.	MAX.	
AMBIENT TEMPERATURE	-20 °C	70 °C	-30 °C	80 °C	NOTE (1), (2), (3), (4)
HUMIDITY	NOTE (2)		NOTE (2)		WITHOUT CONDENSATION
VIBRATION	—	2.45 m/s ² (0.25 G)	—	11.76 m/s ² (1.2 G)	10~100 Hz XYZ DIRECTIONS 1 HR EACH
SHOCK	—	29.4 m/s ² (3 G)	—	490.0 m/s ² (50 G)	10ms XYZ DIRECTIONS 1 TIME EACH

NOTE (1) : THE ABSOLUTE MAXIMUM RATINGS OF THIS PRODUCT SHOULD NOT BE EXCEEDED AT ANY TIME. IF THESE RATINGS ARE EXCEEDED, THE PRODUCT'S PERFORMANCE IS NOT GUARANTEED AND THE PRODUCT MAY EXPERIENCE PERMANENT DAMAGE.

NOTE (2) : BACKGROUND COLOR CHANGES SLIGHTLY DEPENDING ON AMBIENT TEMPERATURE THIS PHENOMENON IS REVERSIBLE.

NOTE (3) : Ta ≤ 60°C : 90%RH MAX. (96HRS MAX.)

Ta > 60°C : ABSOLUTE HUMIDITY MUST BE LOWER THAN THE HUMIDITY OF 90%RH AT 60°C. (96HRS MAX.)

NOTE (4) : WHEN THE LCD MODULE IS OPERATED AT A HIGHER AMBIENT TEMPERATURE THAN 60°C, THE PWM DUTY CYCLE OF THE LED BACKLIGHT SHOULD BE ADJUSTED TO BE LESS THAN (TBD)%. IF THE MODULE IS OPERATED AT A HIGHER DUTY CYCLE THAN (TBD)%, THEN THERE IS A POSSIBILITY OF DISTORTION AND IRREGULARITY OF THE PICTURE DUE TO LIQUID CRYSTAL BEHAVIOR.

4. ELECTRICAL CHARACTERISTICS

4.1 TFT MODULE ELECTRICAL CHARACTERISTICS (NOTE 1)

ITEM	SYMBOL	CONDITION	MIN.	TYP.	MAX.	UNIT	REMARK
POWER SUPPLY VOLTAGE	VDD-VSS	—	3.15	3.30	3.45	V	
POWER SUPPLY VOLTAGE FOR LED DRIVER	VBL+- VBL-	—	9	12	15	V	NOTE (2)
LOGIC HIGH INPUT VOLTAGE	VIH	—	0.8VDD	—	VDD	V	
LOGIC LOW INPUT VOLTAGE	VIL	—	VSS	—	0.2VDD	V	
POWER SUPPLY CURRENT	IVDD	VDD-VSS =3.30V	—	140	180	mA	NOTE (1)
POWER SUPPLY CURRENT FOR LED DRIVER	IBL	VBL+-VBL- =12.0V LED B/L=ON	—	400	520	mA	
LED LIFE TIME(MTBF)	—	IF=20mA (PER LED)	50000	—	—	HRS	NOTE (3) NOTE (4)

NOTE (1) : THE DISPLAY PATTERN IS ALL "WHITE".

NOTE (2) : CONDITIONS; Ta=25 °C, CONTINUOUS LIGHTING

NOTE (3) : DEFINITIONS OF LIFE TIME :

LCM LUMINANCE BECOMES HALF OF THE INITIAL VALUE.

4.2 CAPACITIVE TOUCH PANEL ELECTRICAL CHARACTERISTICS

Ta=25°C

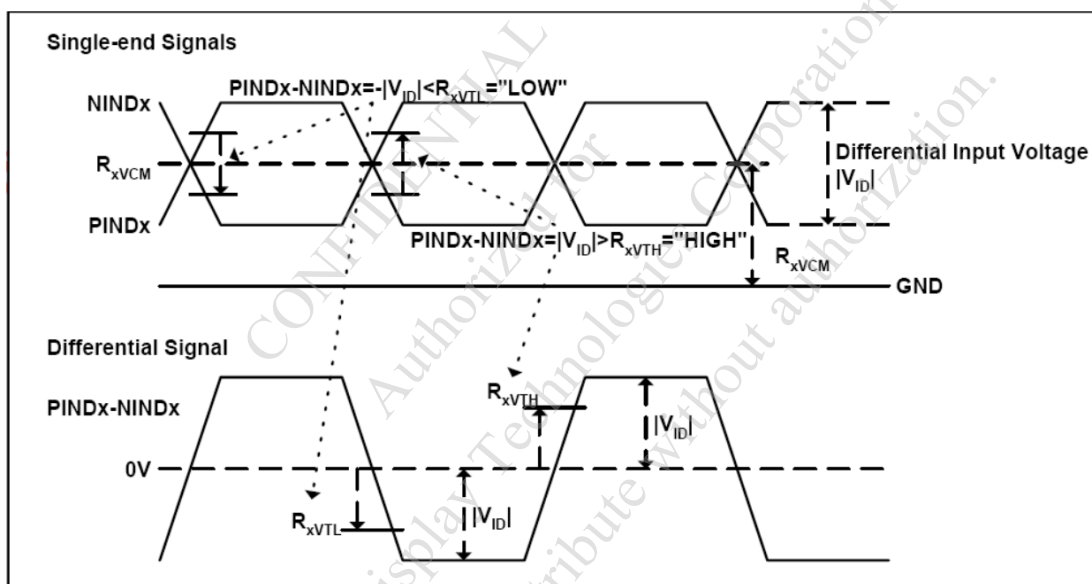
ITEM	SYMBOL	CONDITION	MIN.	TYP.	MAX.	UNIT
POWER SUPPLY VOLTAGE	VDD1-VSS1	—	4.75	5.00	5.25	V
POWER SUPPLY CURRENT	IDD1	VDD1-VSS1 =5.00V	—	40	55	mA

5. TIMING CHARACTERISTICS

5.1 AC CHARACTERISTICS

5.1.1 LVDS MODE AC ELECTRICAL CHARACTERISTICS

ITEM	SYMBOL	VALUES			UNIT	REMARK
		MIN.	TYP.	MAX.		
LVDS DIFFERENTIAL INPUT HIGH THRESHOLD VOLTAGE	R_{xVTH}	—	—	+100	mV	$R_{xVCM}=1.2V$
LVDS DIFFERENTIAL INPUT LOW THRESHOLD VOLTAGE	R_{xVTL}	-100	—	—	mV	
LVDS DIFFERENTIAL INPUT COMMON MODE VOLTAGE	R_{xVCM}	0.7	—	1.6	V	
LVDS DIFFERENTIAL VOLTAGE	$ V_{ID} $	200	—	600	mV	

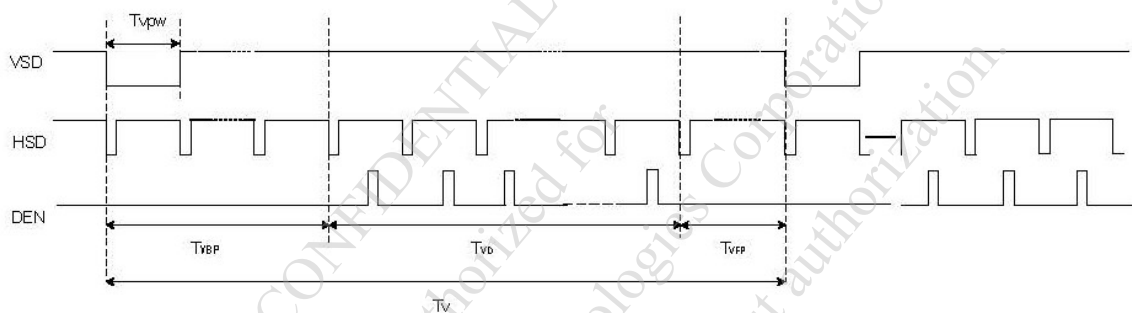


5.2 LVDS INTERFACE

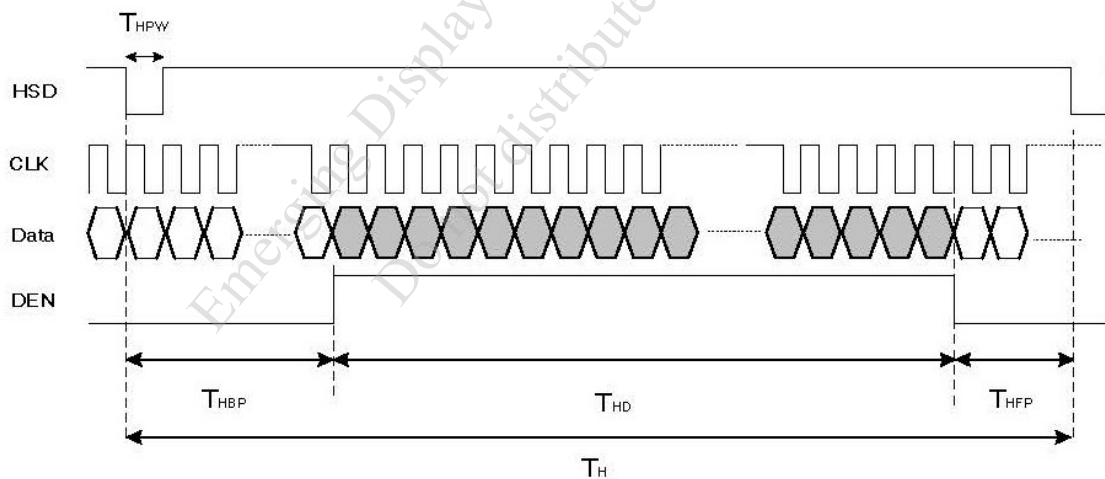
5.2.1 LVDS INPUT TIMING TABLE (DE MODE)

ITEM	SYMBOL	MIN.	TYP.	MAX.	UNIT
DCLK FREQUENCY @FRAME RATE=60Hz (LVDS)	F_{DCLK}	66.3	72.4	78.9	MHz
HORIZONTAL DISPLAY AREA	T_{HD}	1280			DCLK
HSYNC PERIOD TIME	T_H	1380	1440	1500	DCLK
HSYNC BLANKING	$T_{HBP}+T_{HFP}$	100	160	220	DCLK
VERTICAL DISPLAY AREA	T_{VD}	800			H
VSYNC PERIOD TIME	T_V	824	838	872	H
VSYNC BLANKING	$T_{VBP}+T_{VFP}$	24	38	72	H

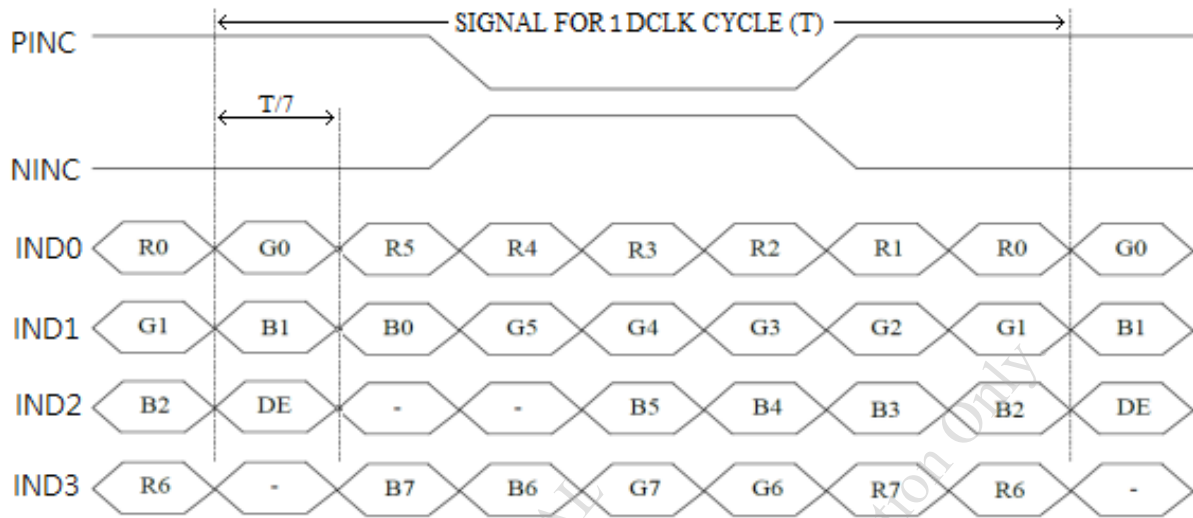
Vertical timing



Horizontal timing



5.2.2 DATA INPUT FORMAT FOR LVDS

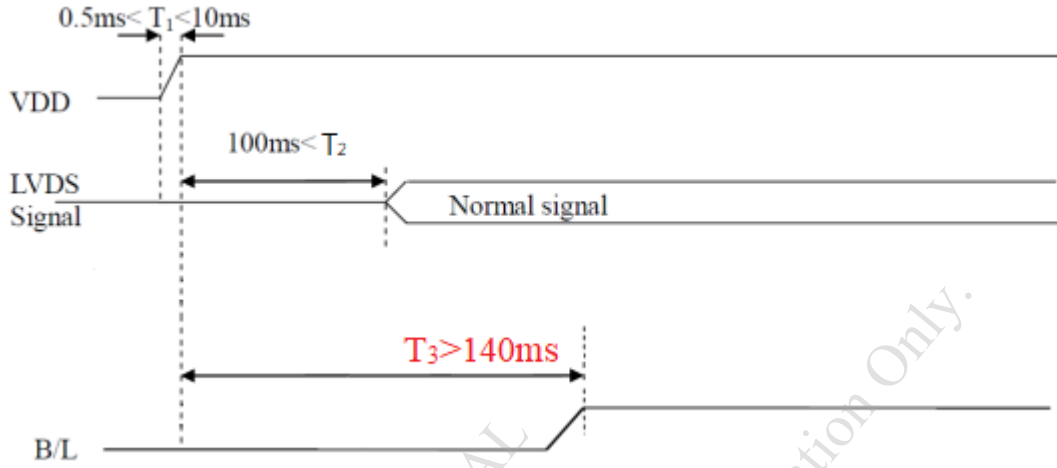


8BIT LVDS INPUT(VESA FORMAT)

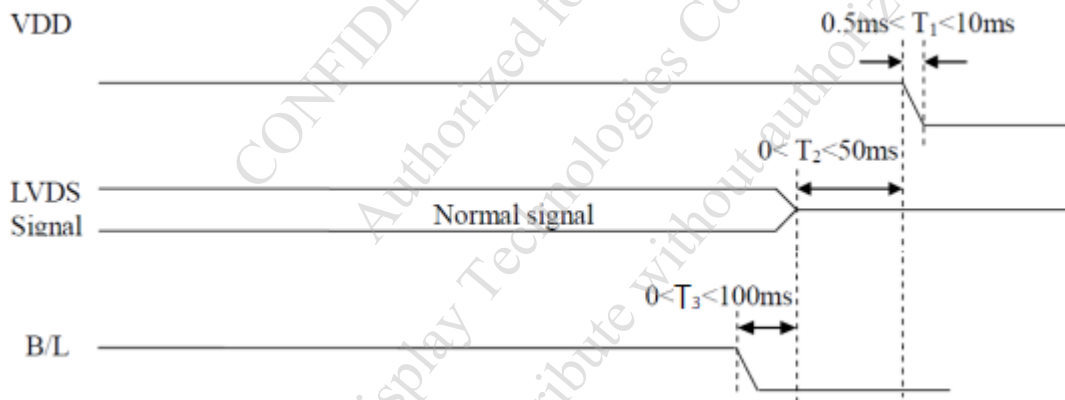
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5.3 POWER ON/OFF SEQUENCE

5.3.1 POWER ON SEQUENCE



5.3.2 POWER OFF SEQUENCE



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6. OPTICAL CHARACTERISTICS

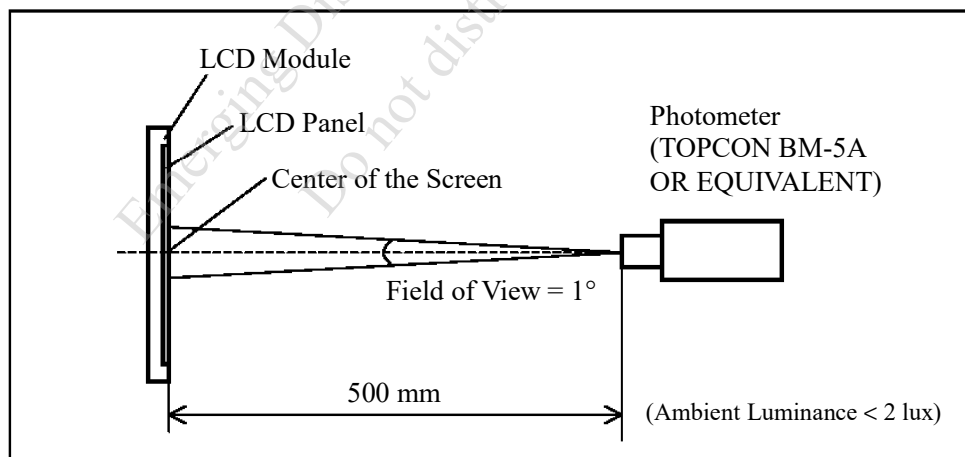
6.1 OPTICAL CHARACTERISTICS

Ta = 25 ± 2 °C

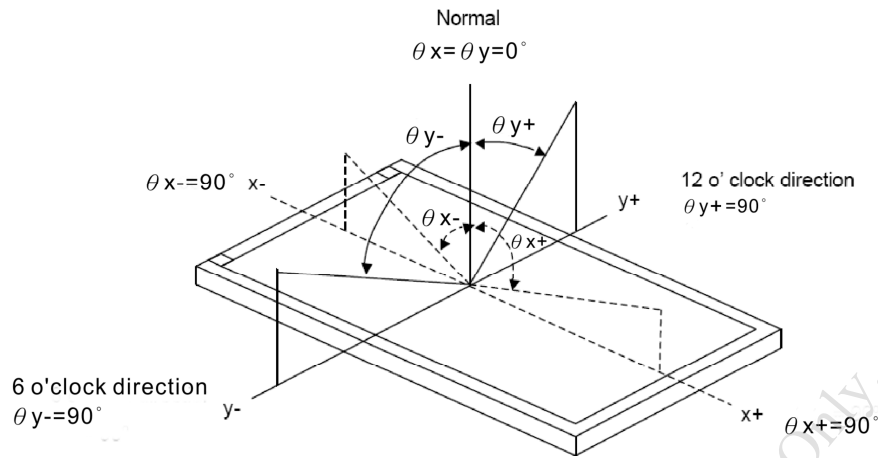
ITEM		SYMBOL	CONDITION	MIN.	TYP.	MAX.	UNIT	REMARK	
VIEWING ANGLE		θ_{y+}	CR ≥ 10	$\theta_x = 0^\circ$	75	85	—	deg.	NOTE (2) NOTE (3)
		θ_{y-}			75	85	—		
		θ_{x+}		$\theta_y = 0^\circ$	75	85	—		
		θ_{x-}			75	85	—		
CONTRAST RATIO (CENTER)		CR	$\theta_x = 0^\circ, \theta_y = 0^\circ$	600	800	—	—	NOTE (3)	
RESPONSE TIME		T _R (rise)		—	10	20	ms		
		T _F (fall)		—	15	30	ms	NOTE (4)	
COLOR OF CIE COORDINATE (CENTER)	WHITE	W _x	$\theta_x = 0^\circ, \theta_y = 0^\circ$ VDD-VSS=3.3V VBL+-VBL-=12.0V	0.26	0.31	0.36	—	NOTE (5)	
		W _y		0.28	0.33	0.38			
	RED	R _x		0.56	0.61	0.66	—		
		R _y		0.30	0.35	0.40			
	GREEN	G _x		0.31	0.36	0.41	—		
		G _y		0.52	0.57	0.62			
	BLUE	B _x		0.09	0.14	0.19	—		
		B _y		0.05	0.10	0.15			
THE BRIGHTNESS OF MODULE(CENTER)		B		680	850	—	cd/m ²	NOTE (6)	
THE UNIFORMITY OF MODULE		—		70	—	—	%	NOTE (7)	

NOTE (1) : TEST CONDITION :

AFTER STABILIZING AND LEAVING THE PANEL ALONE AT A GIVEN TEMPERATURE FOR 30 MINUTES. MEASUREMENT SHOULD BE EXECUTED IN A STABLE, WINDLESS, AND DARK ROOM.



NOTE (2) : DEFINITION OF VIEWING ANGLE :

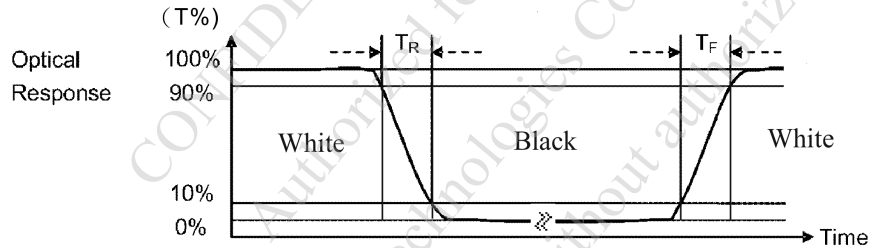


NOTE (3) : DEFINITION OF CONTRAST RATIO (CR) :
MEASURED AT THE CENTER POINT OF MODULE

$$\text{CONTRAST RATIO (CR)} = \frac{\text{BRIGHTNESS MEASURED WHEN LCD IS AT "WHITE STATE"}}{\text{BRIGHTNESS MEASURED WHEN LCD IS AT "BLACK STATE"}}$$

NOTE (4) : DEFINITION OF RESPONSE TIME : T_R AND T_F

THE FIGURE BELOW IS THE OUTPUT SIGNAL OF THE PHOTO DETECTOR.



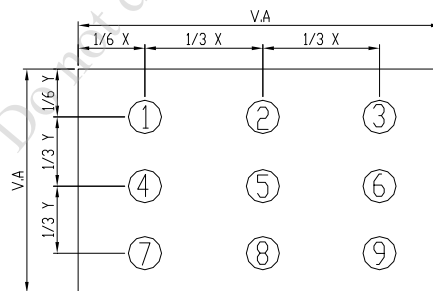
NOTE (5) : DEFINITION OF COLOR CHROMATICITY

(a) 100% RGB PIXEL DATA TRANSMISSION WHEN ALL THE INPUT TERMINALS OF MODULE ARE ELECTRICALLY POWERED ON.

(b) MEASURED AT THE CENTER POINT OF MODULE

NOTE (6) : MEASURED THE BRIGHTNESS OF WHITE STATE AT CENTER POINT.

NOTE (7) : (a) DEFINITION OF BRIGHTNESS UNIFORMITY

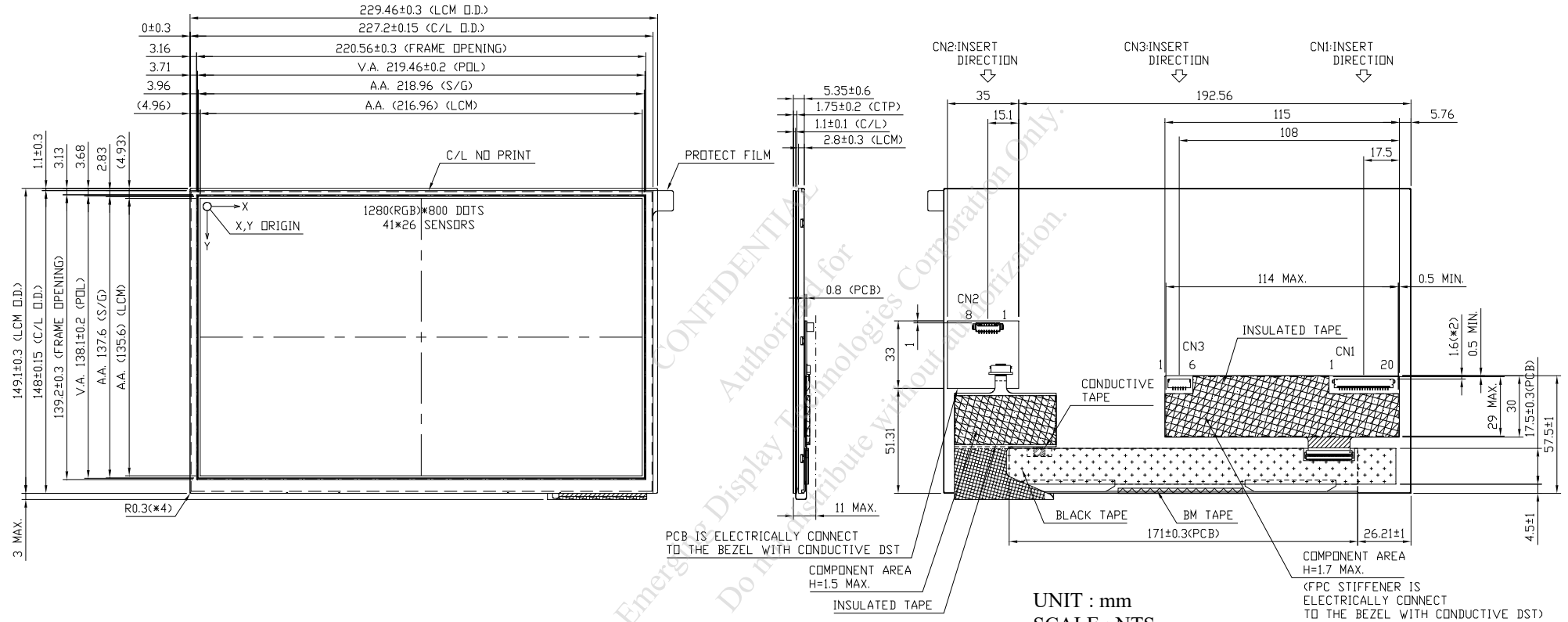


UNIT : mm

(b) THE BRIGHTNESS UNIFORMITY CALCULATING METHOD

$$\text{UNIFORMITY} : \frac{\text{MINIMUM BRIGHTNESS}}{\text{MAXIMUM BRIGHTNESS}} * 100\%$$

7. OUTLINE DIMENSIONS



UNIT : mm

SCALE : NTS

THIRD ANGLE PROJECTION

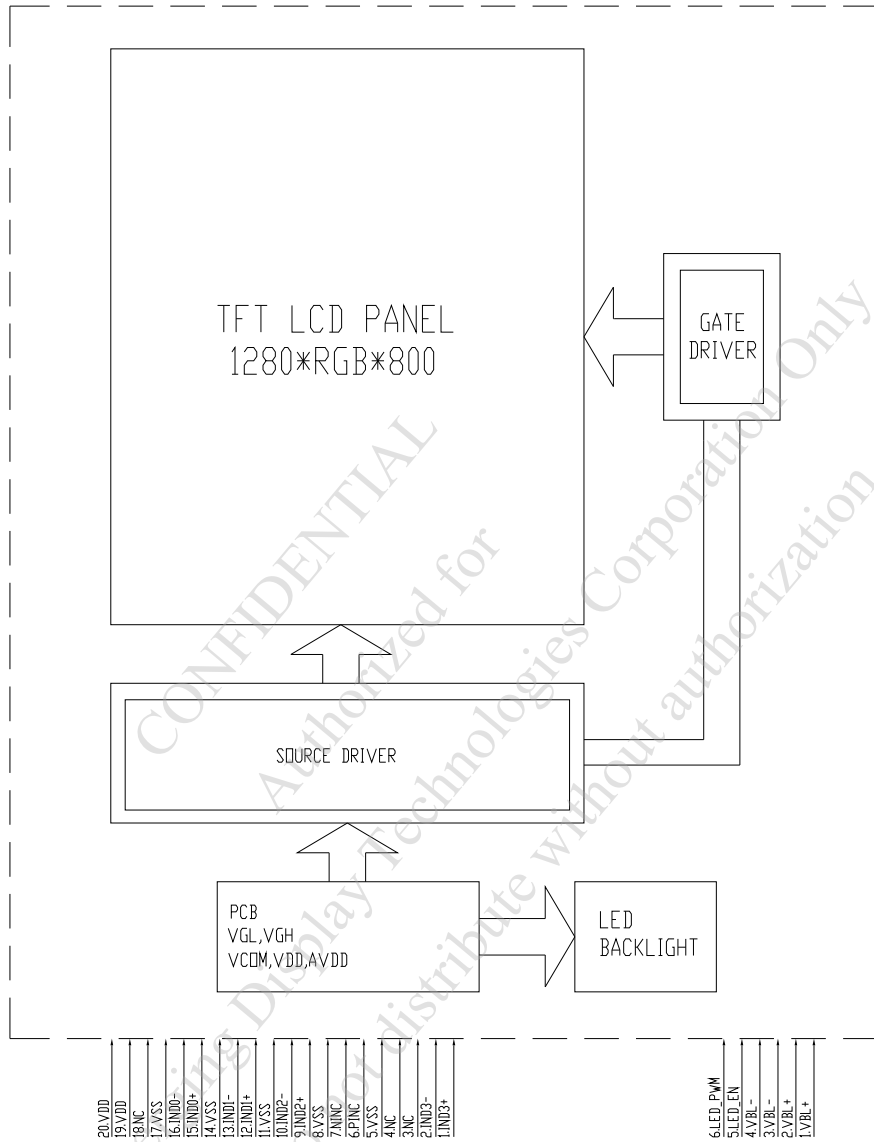
NOT SPECIFIED TOLERANCE IS ± 0.5

NOTE :

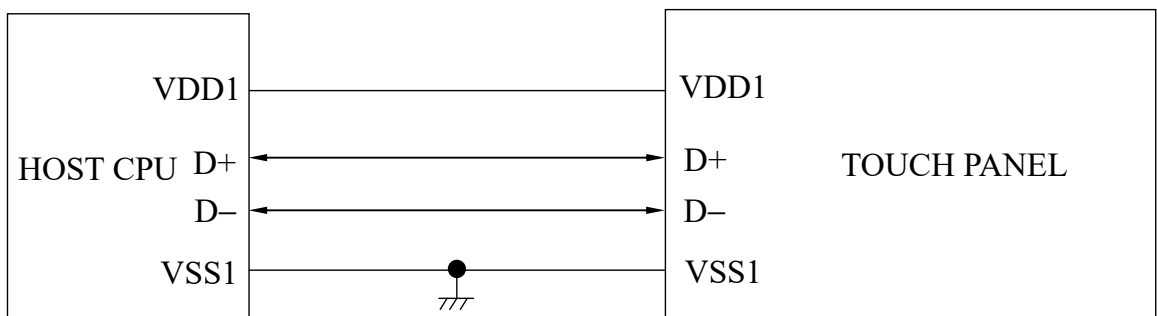
- 1.C/L GLASS : SODA LIME,CHAMFERED EDGES
- 2.CN1:JAE FI-SE20P-HFE-E3000 OR EQUIVALENT
- 3.CN2:MOLEX 53261-0871 OR EQUIVALENT
- 4.CN3:JAE FI-S6P-HFE-E1500 OR EQUIVALENT

8. BLOCK DIAGRAM

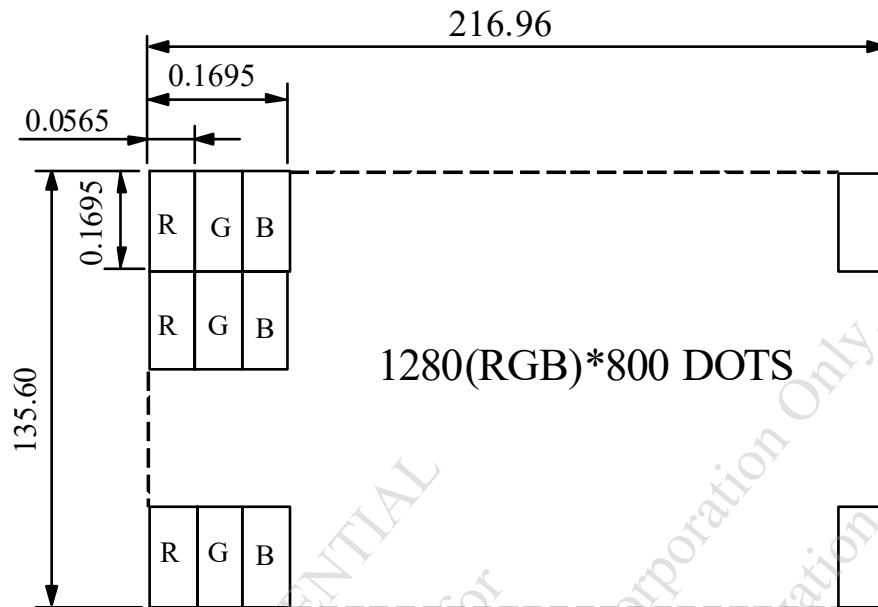
8.1 TFT



8.2 CTP



9. DETAIL DRAWING OF DOT MATRIX



UNIT : mm
SCALE : NTS
NOT SPECIFIED TOLERANCE IS ± 0.1
DOTS MATRIX TOLERANCE IS ± 0.01

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10. INTERFACE SIGNALS

10.1 CN1

PIN NO.	SYMBOL	FUNCTION
1	IND3+	LVDS SIGNAL (+) — CHANNEL 3
2	IND3-	LVDS SIGNAL (-) — CHANNEL 3
3	NC	NON CONNECTION
4	NC	NON CONNECTION
5	VSS	GROUND
6	PINC	LVDS CLOCK SIGNAL (+)
7	NINC	LVDS CLOCK SIGNAL (-)
8	VSS	GROUND
9	IND2+	LVDS SIGNAL (+) — CHANNEL 2
10	IND2-	LVDS SIGNAL (-) — CHANNEL 2
11	VSS	GROUND
12	IND1+	LVDS SIGNAL (+) — CHANNEL 1
13	IND1-	LVDS SIGNAL (-) — CHANNEL 1
14	VSS	GROUND
15	IND0+	LVDS SIGNAL (+) — CHANNEL 0
16	IND0-	LVDS SIGNAL (-) — CHANNEL 0
17	VSS	GROUND
18	NC	NON CONNECTION
19	VDD	POWER SUPPLY VOLTAGE
20	VDD	POWER SUPPLY VOLTAGE

10.2 CN2

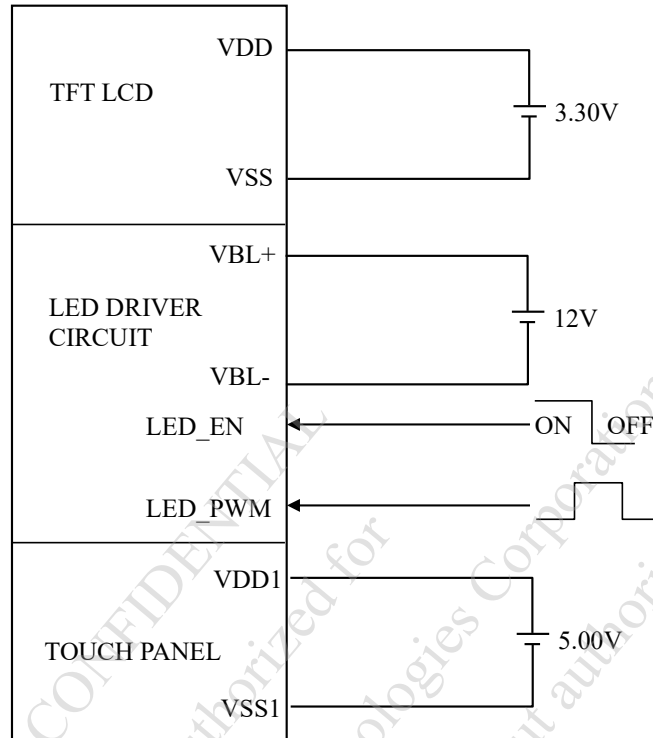
PIN NO.	SYMBOL	FUNCTION
1	VDD1	POWER SUPPLY VOLTAGE
2	D-	USB D-
3	D+	USB D+
4	VSS1	GROUND
5	NC	NON CONNECTION
6	NC	NON CONNECTION
7	NC	NON CONNECTION
8	NC	NON CONNECTION

10.3 CN3

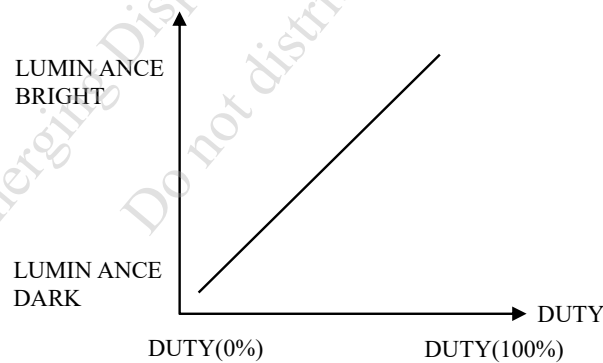
PIN NO.	SYMBOL	FUNCTION
1	VBL+	POWER SUPPLY VOLTAGE FOR LED DRIVER
2	VBL+	POWER SUPPLY VOLTAGE FOR LED DRIVER
3	VBL-	POWER SUPPLY VOLTAGE FOR LED DRIVER
4	VBL-	POWER SUPPLY VOLTAGE FOR LED DRIVER
5	LED_EN	LED ENABLE PIN
6	LED_PWM	PWM INPUT SIGNAL FOR LED DRIVER

11. POWER SUPPLY

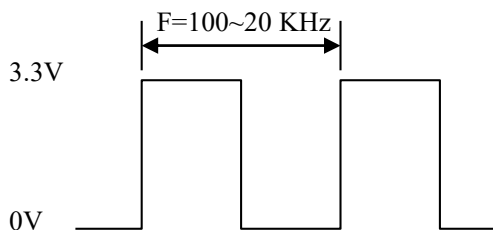
11.1 POWER SUPPLY FOR LCM



NOTE (1) : ADJUST THE PWM SIGNAL IN ORDER TO CONTROL LED BACKLIGHT'S BRIGHTNESS. THE HIGHER THE DUTY CYCLE, THE HIGHER THE BRIGHTNESS LUMINANCE



NOTE (2) : OPERATION FREQUENCY : 100~20KHz



12. CAPACITIVE TOUCH PANEL SPECIFICATION

12.1 OPTICAL CHARACTERISTICS

ITEM	CONDITION	MIN.	TYP.	MAX.	UNIT
TRANSPARENCY NOTE (1)	Ta = 25°C λ = 550nm	85	—	—	%

NOTE (1) : OPTICAL MEASUREMENT SHOULD BE EXECUTED AFTER PANEL IS SECURED. MEASUREMENT PROCESS SHOULD BE EXECUTED IN A STABLE, WINDLESS, AND DARK ROOM. OPTICAL SPECIFICATIONS SHOULD BE MEASURED BY SPECTROPHOTOMETER.

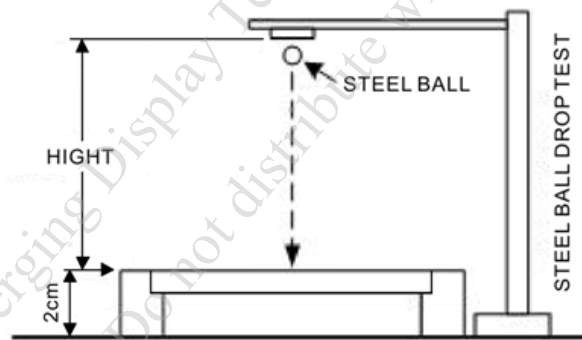
12.2 HARDNESS

ITEM	DESCRIPTION
SURFACE HARDNESS	7H (MIN.)

12.3 DURABILITY

USING STEEL BALL AND FALLING ON TOUCH PANEL SURFACE, FROM THE HEIGHT MUST PASS BELOW CONDITIONS :

ITEM	CONDITION	INSPECTION METHOD	DESCRIPTION
STEEL BALL DROP TEST	WEIGHT : 67g HEIGHT OF FALL : 30 cm	VISUAL INSPECTION	SIGN OF FRACTURE OR DAMAGE IS NOT ACCEPTABLE 3 TIMES/ 1 POINTS, 25°C(CENTER POINT)



13. INSPECTION CRITERIA

13.1 APPLICATION

THIS INSPECTION STANDARD IS TO BE APPLIED TO THE LCD MODULE DELIVERED FROM EMERGING DISPLAY TECHNOLOGIES CORP.(E.D.T) TO CUSTOMERS

13.2 INSPECTION CONDITIONS

13.2.1 (1)OBSERVATION DISTANCE : $45\pm 5\text{cm}$

(2)VIEWING ANGLE : $\pm 45^\circ$

$\pm 45^\circ$ (FOR SECTION WITHIN VIEWING AREA), REFER TO FIG.A
 90° (FOR SECTION OUTSIDE OF VIEWING AREA), REF TO FIG.B
 PERPENDICULAR TO MODULE SURFACE

VIEWING ANGLE SHOULD BE SMALLER THAN 45°

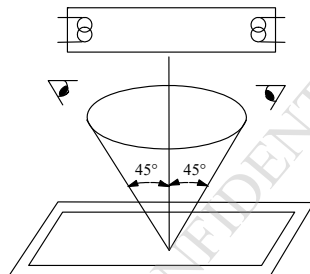


FIG.A

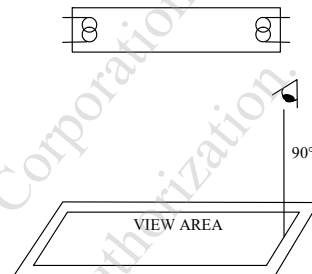


FIG.B

THE INSPECTION CRITERIA IS ACCORDING TO LINE OF SIGHT. INSPECTION SHALL BE MADE WITHIN THE HALF SECTION OF THE VIEWING CONE GENERATED BY LINE SEGMENT OF 45° WITH RESPECT TO THE VERTICAL AXIS FROM CENTER VERTEX OF LCD, THE FLUORESCENT LAMP AND THE CONE AXIS MUST BE PERPENDICULAR TO THE LCD SURFACE.

IF THE DEFECTS ARE OUTSIDE OF VIEWING AREA, IT SHALL BE INSPECTED BY 90° WITH RESPECT TO THE VERTICAL AXIS FROM EDGE OF VIEWING AREA.

13.2.2 ENVIRONMENT CONDITIONS :

AMBIENT TEMPERATURE		$25\pm 5^\circ\text{C}$
AMBIENT HUMIDITY		$65 \pm 20\%RH$
AMBIENT ILLUMINATION	COSMETIC INSPECTION	600~800 lux
	FUNCTIONAL INSPECTION	300~500 lux
INSPECTION TIME		15 secs

13.2.3 INSPECTION LOT

QUANTITY PER DELIVERY LOT FOR EACH MODEL

13.2.4 INSPECTION METHOD

A SAMPLING INSPECTION SHALL BE MADE ACCORDING TO THE FOLLOWING PROVISIONS TO JUDGE THE ACCEPTABILITY

(a)APPLICABLE STANDARD :

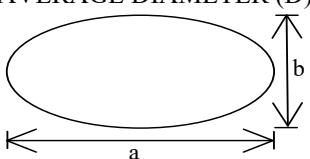
ANSI/ ASQ Z1.4 NORMAL INSPECTION II

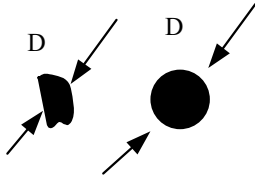
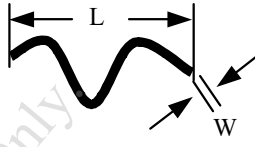
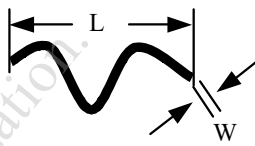
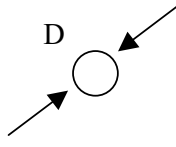
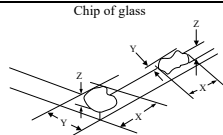
(b)AQL : MAJOR DEFECT : AQL 0.65

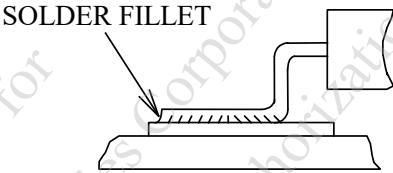
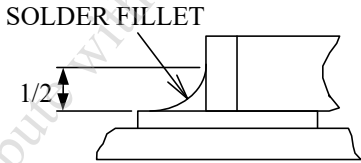
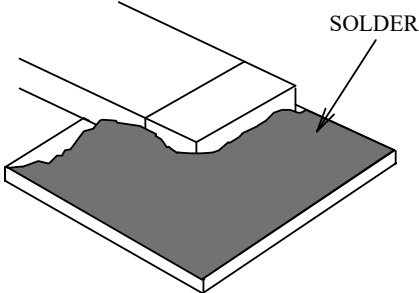
MINOR DEFECT : AQL 1.0

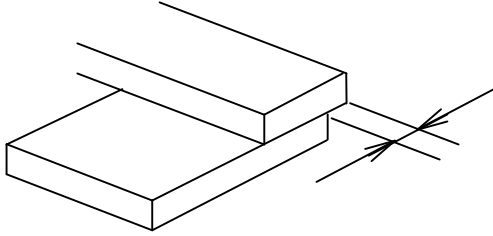
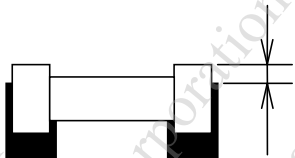
13.3 DEFECTS CLASSIFICATION

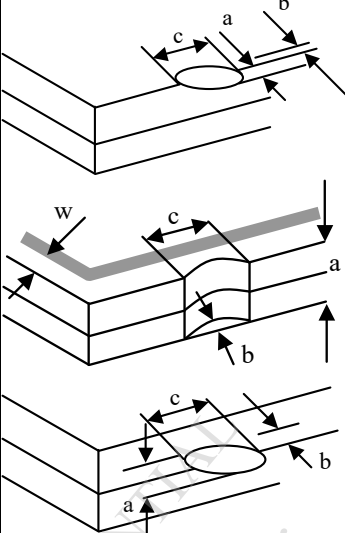
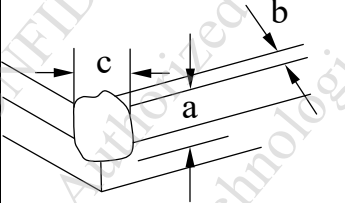

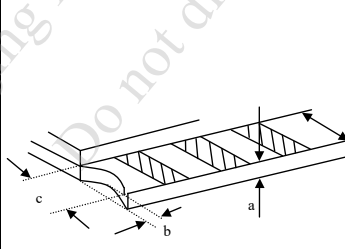
TYPE OF DEFECT	INSPECTION ITEM	DEFECT FEATURE	AQL
MAJOR DEFECT	1.DISPLAY ON	<ul style="list-style-type: none"> • DEFECT TO MISS SPECIFIED DISPLAY FUNCTION, FOR ALL AND SPECIFIED DOTS EX: DISCONNECTION, SHORT CIRCUIT ETC 	0.65
	2.CTP FUNCTION	<ul style="list-style-type: none"> • NO FUNCTION • BROKEN LINE • FALSE TOUCH 	
	3.BACKLIGHT	<ul style="list-style-type: none"> • NO LIGHT • FLICKERING AND OTHER ABNORMAL ILLUMINATION 	
	4.DIMENSIONS	<ul style="list-style-type: none"> • SUBJECT TO INDIVIDUAL ACCEPTANCE SPECIFICATIONS 	
MINOR DEFECT	1.DISPLAY ZONE (VIEWING AREA)	<ul style="list-style-type: none"> • BLACK/WHITE SPOT / CIRCULAR TYPE • BUBBLES ON POLARIZER • NEWTON RING • BLACK/WHITE LINE / LINEAR TYPE • SCRATCH • CONTAMINATION • UNEVEN COLOR SPREAD 	1.0
	2.BEZEL ZONE	<ul style="list-style-type: none"> • STAINS • SCRATCHES • FOREIGN MATTER 	
	3.SOLDERING	<ul style="list-style-type: none"> • INSUFFICIENT SOLDER • SOLDERED IN INCORRECT POSITION • CONVEX SOLDERING SPOT • SOLDER BALLS • SOLDER SCRAPS 	
	4.DISPLAY ON (ALL ON)	<ul style="list-style-type: none"> • LIGHT LINE 	

NO.	ITEM	CRITERIA																								
1	DISPLAY ON INSPECTION	1. INCORRECT PATTERN 2. MISSING SEGMENT 3. DIM SEGMENT 4. OPERATING VOLTAGE BEYOND SPEC																								
2	OVERALL DIMENSIONS	1. OVERALL DIMENSION BEYOND SPEC																								
3	DOT DEFECT	<p>1. INSPECTION PATTERN: FULL WHITE, FULL BLACK, RED, GREEN AND BLUE SCREENS.</p> <p>2.</p> <table border="1"> <thead> <tr> <th>ITEMS</th> <th>ACCEPTABLE COUNT</th> </tr> </thead> <tbody> <tr> <td>BRIGHT DOT</td> <td>$N \leq 3$</td> </tr> <tr> <td>DARK DOT</td> <td>$N \leq 4$</td> </tr> <tr> <td>TOTAL BRIGHT AND DARK DOTS</td> <td>$N \leq 6$</td> </tr> </tbody> </table> <p>NOTE :</p> <p>1. THE DEFINITION OF DOT : THE SIZE OF A DEFECTIVE DOT OVER 1/2 OF WHOLE DOT IS REGARDED AS ONE DEFECTIVE DOT. THE BRIGHT DOT DEFECT MOST BE VISIBLE THROUGH A 2% ND FILTER</p> <p>2. BRIGHT DOT : DOTS APPEAR BRIGHT AND UNCHANGED IN SIZE IN WHICH LCD PANEL IS DISPLAYING UNDER BLACK PATTERN.</p> <p>3. DARK DOT : DOTS APPEAR DARK AND UNCHANGED IN SIZE IN WHICH LCD PANEL IS DISPLAYING UNDER PURE RED, GREEN, BLUE PICTURE.</p>	ITEMS	ACCEPTABLE COUNT	BRIGHT DOT	$N \leq 3$	DARK DOT	$N \leq 4$	TOTAL BRIGHT AND DARK DOTS	$N \leq 6$																
ITEMS	ACCEPTABLE COUNT																									
BRIGHT DOT	$N \leq 3$																									
DARK DOT	$N \leq 4$																									
TOTAL BRIGHT AND DARK DOTS	$N \leq 6$																									
4	BUBBLES ON POLARIZER /SURFACE STAINS /DIRT/CF FAIL/SPOT	<table border="1"> <thead> <tr> <th></th> <th>AVERAGE DIAMETER (mm) : D</th> <th>NUMBER OF PIECES PERMITTED</th> </tr> </thead> <tbody> <tr> <td rowspan="3">BUBBLE ON THE POLARIZER</td> <td>$D \leq 0.3$</td> <td>IGNORE</td> </tr> <tr> <td>$0.3 < D \leq 0.5$</td> <td>$N \leq 5$</td> </tr> <tr> <td>$0.5 < D$</td> <td>NONE</td> </tr> <tr> <td rowspan="3">SURFACE STAINS</td> <td>$D < 0.1$</td> <td>IGNORE</td> </tr> <tr> <td>$0.1 < D \leq 0.5$</td> <td>$N \leq 6$</td> </tr> <tr> <td>$0.5 < D$</td> <td>NONE</td> </tr> <tr> <td rowspan="3">CF FAIL / SPOT</td> <td>$D < 0.1$</td> <td>IGNORE</td> </tr> <tr> <td>$0.1 < D \leq 0.5$</td> <td>$N \leq 4$</td> </tr> <tr> <td>$0.5 < D$</td> <td>NONE</td> </tr> </tbody> </table> <p>NOTE : (1)POLARIZER BUBBLE IS DEFINED AS THE BUBBLE APPEARS ON ACTIVE DISPLAY AREA. THE DEFECT OF POLARIZER BUBBLE SHALL BE IGNORED IF THE POLARIZER BUBBLE APPEARS ON THE OUTSIDE OF ACTIVE DISPLAY AREA.</p> <p>(2)THE EXTRANEIOUS SUBSTANCE IS DEFINED AS IT CAN BE OBSERVED WHEN THE MODULE IS POWER ON.</p> <p>(3)THE DEFINITION OF AVERAGE DIAMETER, D IS DEFINED AS FOLLOWING.</p> <p>AVERAGE DIAMETER (D)=(a+b)/2</p> 		AVERAGE DIAMETER (mm) : D	NUMBER OF PIECES PERMITTED	BUBBLE ON THE POLARIZER	$D \leq 0.3$	IGNORE	$0.3 < D \leq 0.5$	$N \leq 5$	$0.5 < D$	NONE	SURFACE STAINS	$D < 0.1$	IGNORE	$0.1 < D \leq 0.5$	$N \leq 6$	$0.5 < D$	NONE	CF FAIL / SPOT	$D < 0.1$	IGNORE	$0.1 < D \leq 0.5$	$N \leq 4$	$0.5 < D$	NONE
	AVERAGE DIAMETER (mm) : D	NUMBER OF PIECES PERMITTED																								
BUBBLE ON THE POLARIZER	$D \leq 0.3$	IGNORE																								
	$0.3 < D \leq 0.5$	$N \leq 5$																								
	$0.5 < D$	NONE																								
SURFACE STAINS	$D < 0.1$	IGNORE																								
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	$0.5 < D$	NONE																								
CF FAIL / SPOT	$D < 0.1$	IGNORE																								
	$0.1 < D \leq 0.5$	$N \leq 4$																								
	$0.5 < D$	NONE																								

NO.	ITEM	CRITERIA									
5	BLACK/WHITE SPOT CIRCULAR TYPE	<p>THE FOLLOWING BLACK/WHITE SPOT ARE WITHIN THE VIEWING AREA. AVERAGE DIAMETER : D (mm)</p> <table border="1"> <thead> <tr> <th>SIZE D</th> <th>PERMISSIBLE NO.</th> </tr> </thead> <tbody> <tr> <td>$D \leq 0.3$</td> <td>IGNORE</td> </tr> <tr> <td>$0.3 < D \leq 0.5$</td> <td>6</td> </tr> <tr> <td>$D > 0.5$</td> <td>0</td> </tr> </tbody> </table> <p>NOTE (1) : THE DISTANCE BETWEEN DEFECTS SHOULD BE MORE THAN 10mm APART.</p> 		SIZE D	PERMISSIBLE NO.	$D \leq 0.3$	IGNORE	$0.3 < D \leq 0.5$	6	$D > 0.5$	0
SIZE D	PERMISSIBLE NO.										
$D \leq 0.3$	IGNORE										
$0.3 < D \leq 0.5$	6										
$D > 0.5$	0										
6	SCRATCH	<p>THE FOLLOWING SCRATCH IS WITHIN THE VIEWING AREA. WIDTH : W (mm) , LENGTH : L (mm)</p> <table border="1"> <thead> <tr> <th>SIZE W & L</th> <th>PERMISSIBLE NO.</th> </tr> </thead> <tbody> <tr> <td>$W \leq 0.07$</td> <td>IGNORE</td> </tr> <tr> <td>$0.07 < W \leq 0.1, L \leq 10$</td> <td>6</td> </tr> <tr> <td>$W > 0.1$</td> <td>0</td> </tr> </tbody> </table> <p>NOTE (1) : THE DISTANCE BETWEEN DEFECTS SHOULD BE MORE THAN 10mm APART.</p> 		SIZE W & L	PERMISSIBLE NO.	$W \leq 0.07$	IGNORE	$0.07 < W \leq 0.1, L \leq 10$	6	$W > 0.1$	0
SIZE W & L	PERMISSIBLE NO.										
$W \leq 0.07$	IGNORE										
$0.07 < W \leq 0.1, L \leq 10$	6										
$W > 0.1$	0										
7	BLACK / WHITE LINE LINEAR TYPE / FOREIGN FIBER	<p>THE FOLLOWING BLACK LINE, WHITE LINE IS WITHIN THE VIEWING AREA. WIDTH : W (mm) , LENGTH : L (mm)</p> <table border="1"> <thead> <tr> <th>SIZE W & L</th> <th>PERMISSIBLE NO.</th> </tr> </thead> <tbody> <tr> <td>$W \leq 0.07$</td> <td>IGNORE</td> </tr> <tr> <td>$0.07 < W \leq 0.1, L \leq 10$</td> <td>6</td> </tr> <tr> <td>$W > 0.1$</td> <td>0</td> </tr> </tbody> </table> <p>NOTE (1) : THE DISTANCE BETWEEN DEFECTS SHOULD BE MORE THAN 10mm APART.</p> 		SIZE W & L	PERMISSIBLE NO.	$W \leq 0.07$	IGNORE	$0.07 < W \leq 0.1, L \leq 10$	6	$W > 0.1$	0
SIZE W & L	PERMISSIBLE NO.										
$W \leq 0.07$	IGNORE										
$0.07 < W \leq 0.1, L \leq 10$	6										
$W > 0.1$	0										
8	BUBBLE / DENT FOR OPTICAL BONDING	<p>BUBBLES WITHIN VIEWING AREA. AVERAGE DIAMETER : D (mm)</p> <table border="1"> <thead> <tr> <th>SIZE D</th> <th>PERMISSIBLE NO.</th> </tr> </thead> <tbody> <tr> <td>$D \leq 0.3$</td> <td>IGNORE</td> </tr> <tr> <td>$0.3 < D \leq 0.5$</td> <td>6</td> </tr> <tr> <td>$D > 0.5$</td> <td>0</td> </tr> </tbody> </table> <p>NOTE (1) : THE DISTANCE BETWEEN DEFECTS SHOULD BE MORE THAN 10mm APART.</p> 		SIZE D	PERMISSIBLE NO.	$D \leq 0.3$	IGNORE	$0.3 < D \leq 0.5$	6	$D > 0.5$	0
SIZE D	PERMISSIBLE NO.										
$D \leq 0.3$	IGNORE										
$0.3 < D \leq 0.5$	6										
$D > 0.5$	0										
9	CHIPPING	<table border="1"> <tr> <td>CORNER</td> <td>$X \leq 3\text{mm} \cdot Y \leq 3\text{mm} \cdot Z \leq t$ (t : THICKNESS)</td> </tr> <tr> <td>EDGE</td> <td>$X \leq 6\text{mm} \cdot Y \leq 1\text{mm} \cdot Z < t$ (t : THICKNESS)</td> </tr> </table>	CORNER	$X \leq 3\text{mm} \cdot Y \leq 3\text{mm} \cdot Z \leq t$ (t : THICKNESS)	EDGE	$X \leq 6\text{mm} \cdot Y \leq 1\text{mm} \cdot Z < t$ (t : THICKNESS)	 <p>Chip of glass</p>				
CORNER	$X \leq 3\text{mm} \cdot Y \leq 3\text{mm} \cdot Z \leq t$ (t : THICKNESS)										
EDGE	$X \leq 6\text{mm} \cdot Y \leq 1\text{mm} \cdot Z < t$ (t : THICKNESS)										
10	CRACKED GLASS	NOT ACCEPTABLE									
11	LINE DEFECT ON DISPLAY	OBVIOUS VERTICAL OR HORIZONTAL LINE DEFECT IS NOT ALLOWED									
12	MURA ON DISPLAY	MURA NOT VISIBLE THROUGH 2% ND FILTER									
13	UNEVEN COLOR SPREAD, COLORATION	TO BE DETERMINED BASED UPON THE STANDARD SAMPLE.									
14	BEZEL APPEARANCE	<p>1. BEZEL MAY NOT HAVE RUST, BE DEFORMED OR HAVE FINGER PRINTS STAINS OF OTHER CONTAMINATION.</p> <p>2. BEZEL MUST COMPLY WITH JOB SPECIFICATIONS.</p>									

NO.	ITEM	CRITERIA
15	PCB	<p>1. THERE MAY NOT BE MORE THAN 2mm OF SEALANT OUTSIDE THE SEAL AREA ON THE PCB, AND THERE SHOULD BE NO MORE THAN THREE PLACES.</p> <p>2. NO OXIDATION OR CONTAMINATION PCB TERMINALS.</p> <p>3. PARTS ON PCB MUST BE THE SAME AS ON THE PRODUCTION CHARACTERISTIC CHART. THERE SHOULD BE NO WRONG PARTS, MISSING PARTS OR EXCESS PARTS.</p> <p>4. THE JUMPER ON THE PCB SHOULD CONFORM TO THE PRODUCT CHARACTERISTIC CHART.</p> <p>5. IF SOLDER GETS ON BEZEL TAB PADS, LED PAD, ZEBRA PAD OR SCREW HOLD PAD; MAKE SURE IT IS SMOOTHED DOWN.</p>
16	SOLDERING	<p>1. NO SOLDERING FOUND ON THE SPECIFIED PLACE</p> <p>2. INSUFFICIENT SOLDER</p> <p>(a) LSI, IC A POOR WETTING OF SOLDER IS BETWEEN LOWER BEND OR "HEEL" OF LEAD AND PAD</p>  <p>(b) CHIP COMPONENT · SOLDER IS LESS THAN 50% OF SIDES AND FRONT FACE WETTING</p>  <p>· SOLDER WETS 3 SIDES OF TERMINAL, BUT LESS THAN 25% OF SIDES AND FRONT SURFACE AREA ARE COVERED</p> 

NO.	ITEM	CRITERIA
16	SOLDERING	<p>3. PARTS ALIGNMENT</p> <p>(a) LSI, IC LEAD WIDTH IS MORE THAN 50% BEYOND PAD OUTLINE</p>  <p>(b) CHIP COMPONENT COMPONENT IS OFF CENTER, AND MORE THAN 50% OF THE LEADS IS OFF THE PAD OUTLINE</p>  <p>4. NO UNMELTED SOLDER PASTE MAY BE PRESENT ON THE PCB. 5. NO COLD SOLDER JOINTS, MISSING SOLDER CONNECTIONS, OXIDATION OR ICICLE. 6. NO RESIDUE OR SOLDER BALLS ON PCB. 7. NO SHORT CIRCUITS IN COMPONENTS ON PCB.</p>
17	BACKLIGHT	<p>1. NO LIGHT 2. FLICKERING AND OTHER ABNORMAL ILLUMINATION 3. SPOTS OR SCRATCHES THAT APPEAR WHEN LIT MUST BE JUDGED USING LCD SPOT, LINES AND CONTAMINATION STANDARDS. 4. BACKLIGHT DOESN'T LIGHT OR COLOR IS WRONG.</p>
18	GENERAL APPEARANCE	<p>1. NO OXIDATION, CONTAMINATION, CURVES OR, BENDS ON INTERFACE PIN (OLB) OF TCP. 2. NO CRACKS ON INTERFACE PIN (OLB) OF TCP. 3. NO CONTAMINATION, SOLDER RESIDUE OR SOLDER BALLS ON PRODUCT. 4. THE IC ON THE TCP MAY NOT BE DAMAGED, CIRCUITS. 5. THE UPPERMOST EDGE OF THE PROTECTIVE STRIP ON THE INTERFACE PIN MUST BE PRESENT OR LOOK AS IF IT CAUSE THE INTERFACE PIN TO SEVER. 6. THE RESIDUAL ROSIN OR TIN OIL OF SOLDERING (COMPONENT OR CHIP COMPONENT) IS NOT BURNED INTO BROWN OR BLACK COLOR. 7. SEALANT ON TOP OF THE ITO CIRCUIT HAS NOT HARDENED. 8. PIN TYPE MUST MATCH TYPE IN SPECIFICATION SHEET. 9. LCD PIN LOOSE OR MISSING PINS. 10. PRODUCT PACKAGING MUST BE THE SAME AS SPECIFIED ON PACKAGING SPECIFICATION SHEET. 11. PRODUCT DIMENSION AND STRUCTURE MUST CONFORM TO PRODUCT SPECIFICATION SHEET. 12. THE APPEARANCE OF HEAT SEAL SHOULD NOT ADMIT ANY DIRT AND BREAK.</p>

NO.	ITEM	CRITERIA									
19	CRACKED GLASS	<p>THE LCD WITH EXTENSIVE CRACK IS NOT ACCEPTABLE</p> <p>GENERAL GLASS CHIP :</p>  <table border="1"> <thead> <tr> <th>a</th> <th>b</th> <th>c</th> </tr> </thead> <tbody> <tr> <td>$\leq t/2$</td> <td>< VIEWING AREA</td> <td>$\leq 1/8X$</td> </tr> <tr> <td>$t/2 >, \leq 2t$</td> <td>$\leq W/2$</td> <td>$\leq 1/8X$</td> </tr> </tbody> </table> <p>*W=DISTANCE BETWEEN SEALANT AREA AND LCD PANEL EDGE X = LCD SIDE LENGTH t = GLASS THICKNESS</p>	a	b	c	$\leq t/2$	< VIEWING AREA	$\leq 1/8X$	$t/2 >, \leq 2t$	$\leq W/2$	$\leq 1/8X$
		a	b	c							
		$\leq t/2$	< VIEWING AREA	$\leq 1/8X$							
		$t/2 >, \leq 2t$	$\leq W/2$	$\leq 1/8X$							
<p>CORNER PART :</p>  <table border="1"> <thead> <tr> <th>a</th> <th>b</th> <th>c</th> </tr> </thead> <tbody> <tr> <td>$\leq t/2$</td> <td>< VIEWING AREA</td> <td>$\leq 1/8X$</td> </tr> <tr> <td>$> t/2, \leq 2t$</td> <td>$\leq W/2$</td> <td>$\leq 1/8X$</td> </tr> </tbody> </table> <p>*W=DISTANCE BETWEEN SEALANT AREA AND LCD PANEL EDGE X = LCD SIDE LENGTH t = GLASS THICKNESS</p>	a	b	c	$\leq t/2$	< VIEWING AREA	$\leq 1/8X$	$> t/2, \leq 2t$	$\leq W/2$	$\leq 1/8X$		
a	b	c									
$\leq t/2$	< VIEWING AREA	$\leq 1/8X$									
$> t/2, \leq 2t$	$\leq W/2$	$\leq 1/8X$									
<p>CHIP ON ELECTRODE PAD</p>  <table border="1"> <thead> <tr> <th>a</th> <th>b</th> <th>c</th> </tr> </thead> <tbody> <tr> <td>$\leq t$</td> <td>$\leq 0.5\text{mm}$</td> <td>$\leq 1/8X$</td> </tr> </tbody> </table> <p>*X=LCD SIDE WIDTH t=GLASS THICKNESS</p>	a	b	c	$\leq t$	$\leq 0.5\text{mm}$	$\leq 1/8X$					
a	b	c									
$\leq t$	$\leq 0.5\text{mm}$	$\leq 1/8X$									
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a	b	c									
$\leq t$	$\leq 1/8X$	$\leq L$									

14. RELIABILITY TEST

14.1 STANDARD SPECIFICATIONS FOR RELIABILITY OF LCD MODULE

NO.	ITEM	DESCRIPTION
1	HIGH TEMPERATURE OPERATION	THE SAMPLE SHOULD BE ALLOWED TO STAND AT +70°C FOR 240 HRS
2	LOW TEMPERATURE OPERATION	THE SAMPLE SHOULD BE ALLOWED TO STAND AT -20°C FOR 240 HRS
3	HIGH TEMPERATURE STORAGE	THE SAMPLE SHOULD BE ALLOWED TO STAND AT +80°C FOR 240 HRS
4	LOW TEMPERATURE STORAGE	THE SAMPLE SHOULD BE ALLOWED TO STAND AT -30°C FOR 240 HRS
5	HIGH TEMPERATURE / HUMIDITY TEST STORAGE	THE SAMPLE SHOULD BE ALLOWED TO STAND AT 60°C, 90% RH 240 HRS
6	THERMAL SHOCK (NOT OPERATED)	<p>THE SAMPLE SHOULD BE ALLOWED TO STAND THE FOLLOWING 10 CYCLES OF OPERATION:</p> <p>The diagram illustrates a thermal shock cycle. It begins at a constant temperature of -20°C for 30 minutes. This is followed by a 5-minute ramp up to +70°C. The sample remains at +70°C for 30 minutes. Then, there is a 5-minute ramp down to -20°C, where it remains constant for 30 minutes. This entire sequence is defined as one cycle.</p>
7	ESD (ELECTROSTATIC DISCHARGE) (NOT OPERATED)	AIR DISCHARGE ± 12KV CONTACT DISCHARGE ± 8KV (ACCORDING TO IEC-61000-4-2)

NOTE (1) : THE TEST SAMPLES HAVE RECOVERY TIME FOR 2 HOURS AT ROOM TEMPERATURE BEFORE THE FUNCTION CHECK. IN THE STANDARD CONDITIONS, THERE IS NO DISPLAY FUNCTIONING ISSUE OCCURRED.

NOTE (2) : THERE IS NO DISPLAY FUNCTIONING ISSUE OCCURRED, ALL THE COSMETIC SPECIFICATION IS JUDGED BEFORE THE RELIABILITY STRESS.

NOTE (3) : THE MODULE SHOULDN'T BE TESTED MORE THAN ONE CONDITION, AND ALL THE TEST CONDITIONS ARE INDEPENDENT.

NOTE (4) : WHEN THE LCD MODULE IS OPERATED AT A HIGHER AMBIENT TEMPERATURE THAN 60°C, THE PWM DUTY CYCLE OF THE LED BACKLIGHT SHOULD BE ADJUSTED TO BE LESS THAN (TBD)%. IF THE MODULE IS OPERATED AT A HIGHER DUTY CYCLE THAN (TBD)%, THEN THERE IS A POSSIBILITY OF DISTORTION AND IRREGULARITY OF THE PICTURE DUE TO LIQUID CRYSTAL BEHAVIOR.

14.2 TESTING CONDITIONS AND INSPECTION CRITERIA

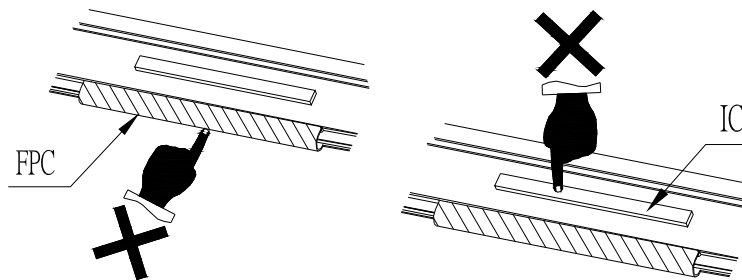
FOR THE FINAL TEST THE TESTING SAMPLE MUST BE STORED AT ROOM TEMPERATURE FOR 24 HOURS, AFTER THE TESTS LISTED IN TABLE 14.1, STANDARD SPECIFICATIONS FOR RELIABILITY HAVE BEEN EXECUTED IN ORDER TO ENSURE STABILITY.

NO.	ITEM	TEST MODEL	INSPECTION CRITERIA
1	CURRENT CONSUMPTION	REFER TO SPECIFICATION	THE CURRENT CONSUMPTION SHOULD CONFORM TO THE PRODUCT SPECIFICATION.
2	CONTRAST	REFER TO SPECIFICATION	AFTER THE TESTS HAVE BEEN EXECUTED, THE CONTRAST MUST BE LARGER THAN HALF OF ITS INITIAL VALUE PRIOR TO THE TESTS.
3	APPEARANCE	VISUAL INSPECTION	DEFECT FREE

15. CAUTION

15.1 OPERATION

- 15.1.1 DO NOT CONNECT OR DISCONNECT MODULES TO OR FROM THE MAIN SYSTEM WHILE POWER IS BEING SUPPLIED .
- 15.1.2 USE THE MODULE WITHIN SPECIFIED TEMPERATURE ; LOWER TEMPERATURE CAUSES THE RETARDATION OF BLINKING SPEED OF THE DISPLAY ; HIGHER TEMPERATURE MAKES OVERALL DISPLAY DISCOLOR . WHEN THE TEMPERATURE RETURNS TO NORMALITY, THE DISPLAY WILL OPERATE NORMALLY.
- 15.1.3 ADJUST THE LC DRIVING VOLTAGE TO OBTAIN THE OPTIMUM CONTRAST .
- 15.1.4 POWER ON SEQUENCE INPUT SIGNALS SHOULD NOT BE SUPPLIED TO LCD MODULE BEFORE POWER SUPPLY VOLTAGE IS APPLIED AND REACHES THE SPECIFIED VALUE.
IF ABOVE SEQUENCE IS NOT FOLLOWED , CMOS LSIS OF LCD MODULES MAY BE DAMAGED DUE TO LATCH - UP PROBLEM.
- 15.1.5 NOT ALLOWED TO INFLICT ANY EXTERNAL STRESS AND TO CAUSE ANY MECHANICAL INTERFERENCE ON THE BENDING AREA OF FPC DURING THE TAIL BENDING BACKWARDS!
DO NOT STRESS FPC AND IC ON THE MODULE!



15.2 NOTICE

- 15.2.1 USE A GROUNDED SOLDERING IRON WHEN SOLDERING CONNECTOR I/O TERMINALS . FOR SOLDERING OR REPAIRING, TAKE PRECAUTION AGAINST THE TEMPERATURE OF THE SOLDERING IRON AND THE SOLDERING TIME TO PREVENT PEELING OFF THE THROUGH-HOLE-PAD .
- 15.2.2 DO NOT DISASSEMBLE . EDT SHALL NOT BE HELD RESPONSIBLE IF THE MODULE IS DISASSEMBLED AND UPON THE REASSEMBLY THE MODULE FAILED.
- 15.2.3 DO NOT CHARGE STATIC ELECTRICITY, AS THE CIRCUIT OF THIS MODULE CONTAINS CMOS LSIS. A WORKMAN'S BODY SHOULD ALWAYS BE STATIC-PROTECTED BY USE OF AN ESD STRAP. WORKING CLOTHES FOR SUCH PERSONNEL SHOULD BE OF STATIC-PROTECTED MATERIAL.
- 15.2.4 ALWAYS GROUND THE ELECTRICALLY-POWERED DRIVER BEFORE USING IT TO INSTALL THE LCD MODULE. WHILE CLEANING THE WORK STATION BY VACUUM CLEANER, DO NOT BRING THE SUCKING MOUTH NEAR THE MODULE ; STATIC ELECTRICITY OF THE ELECTRICALLY-POWERED DRIVER OR THE VACUUM CLEANER MAY DESTROY THE MODULE.
- 15.2.5 DON'T GIVE EXTERNAL SHOCK.
- 15.2.6 DON'T APPLY EXCESSIVE FORCE ON THE SURFACE.
- 15.2.7 LIQUID IN LCD IS HAZARDOUS SUBSTANCE. MUST NOT LICK AND SWALLOW.
WHEN THE LIQUID IS ATTACH TO YOUR, SKIN, CLOTH ETC. WASH IT OUT THOROUGHLY AND IMMEDIATELY.
- 15.2.8 DON'T OPERATE IT ABOVE THE ABSOLUTE MAXIMUM RATING.
- 15.2.9 STORAGE IN A CLEAN ENVIRONMENT, FREE FROM DUST, ACTIVE GAS, AND SOLVENT.
- 15.2.10 STORE WITHOUT ANY PHYSICAL LOAD.
- 15.2.11 REWIRING: NO MORE THAN 3 TIMES.